






Product Datasheet

ROOFING SYSTEM DOWNSPOUTS & GUTTERS



GRP Downspouts and Gutters are used in Construction industry with their application for fluid drainage with sealing. They are manufactured by using UV stabilized gel coats, thermosetting polyester resin and 'E' grade glass fiber mat of high quality. They have good thermal insulation, are non-adsorbent to hydrocarbons and are high temperature resistant. Our multiple options allow our customers to customize the final product to meet their requirement.

Features	Specifications	Other Options
 Weatherproof	UV resistant - ASTM G154 Certified	®
 High Impact Resistant	IK8, BS EN 62262-22002 Certified	
 Wall Thickness	Single skin-3 mm, Double skin 1.5 mm GRP+25 mm	Polyurethane foam form+1.5 mm GRP
 Semi-gloss External Gelcoat Finish	Light grey RAL 7035	Alternate RAL colors available on request refer to RAL Color chart on page 4
 Non absorbent to hydrocarbons		
 Customizable	Alternate sizes, accessories and options to match required specifications	



View Our Product Catalogue







ROOFING SYSTEM-DOWNSPOUTS & GUTTERS

Measurements

Downspouts

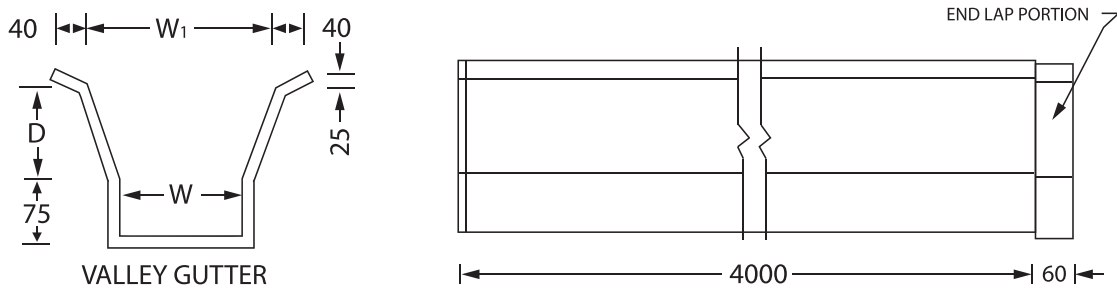
All dimensions in mm

Sl. No	Product Reference	Outlet Size	Height	Outside Diameter	Total Width with Flange
			H	OD	TW
Downspout Round to Round 					
1	DRR2110045085	2 Inch	110	ø = 45	85
2	DRR3100065165	3 Inch	100	ø = 65	165
3	DRR4265095190	4 Inch	265	ø = 95	190
4	DRR4190085225	4 Inch	190	ø = 85	225
5	DRR4190095250	4 Inch	190	ø = 95	250
6	DRR4215085250	4 Inch	215	ø = 85	250
7	DRR4100085200	4 Inch	100	ø = 85	200
8	DRR4140095235	4 Inch	140	ø = 95	235
9	DRR5175125245	5 Inch	175	ø = 125	245
10	DRR5140130225	5 Inch	140	ø = 130	225
11	DRR6190140295	6 Inch	190	ø = 140	295
12	DRR6240140200	6 Inch	240	ø = 140	200
13	DRR8140195340	8 Inch	140	ø = 195	340
Downspout Round to Cone 					
14	DRC3195075250	3 Inch	195	ø = 75	250
15	DRC4185095295	4 Inch	185	ø = 95	295
16	DRC6310150340	6 Inch	310	ø = 150	340
17	DRC6500145370	6 Inch	500	ø = 145	370
18	DRC7330170380	7 Inch	330	ø = 170	380
19	DRC8365190415	8 Inch	365	ø = 190	415
20	DRC8175205435	8 Inch	175	ø = 205	435
Downspout Square to Square 					
21	DSS4190095200	4 Inch	190	95 x 95*	200
22	DSS6190139399	6 Inch	190	139 x 139*	300
Downspout Square to Round 					
23	DSR6145155270	6 Inch	145	ø = 155	270
24	DSR6190155250	6 Inch	190	ø = 155	250

Sizes mentioned are standard sizes. Customized sizes are available, please submit your enquiry online or email us at sales@grpindustries.com

ROOFING SYSTEM-DOWNSPOUTS & GUTTERS

Gutters

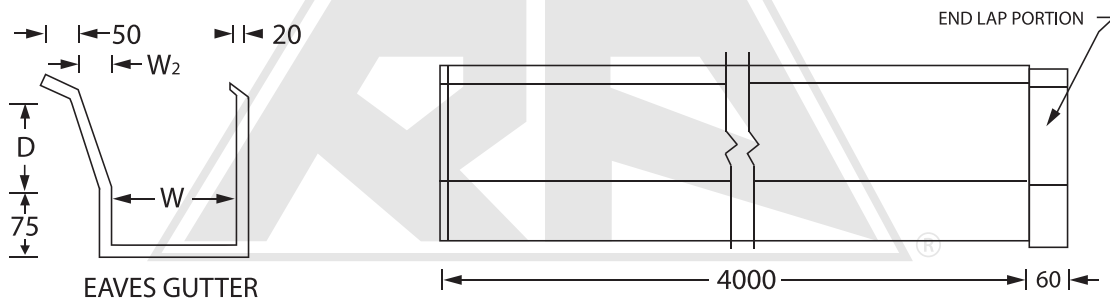


Measurements

All dimensions in mm

Sl. No	Width W	Width W1	Depth D	Length	End Lap Length
1	100	150	50	4000	60
2	150	200	75	4000	60
3	200	300	100	4000	60
4	300	400	150	4000	60

Sizes mentioned are standard sizes. Customized sizes are available, please submit your enquiry online or email us at sales@grpindustries.com



Measurements

All dimensions in mm

Sl. No	Width W	Width W2	Depth D	Length	End Lap Length
1	100	25	50	4000	60
2	150	25	75	4000	60
3	200	50	100	4000	60
4	300	50	150	4000	60

Sizes mentioned are standard sizes. Customized sizes are available, please submit your enquiry online or email us at sales@grpindustries.com

ROOFING SYSTEM-DOWNSPOUTS & GUTTERS

Material Properties of Glass Reinforced Polyester

Weather Proof

Rigid Construction

Corrosion Resistant

High Impact Resistant

Suitable for outdoor use -10°C to +80°C and 100% humidity

Mechanical Data

Titles	Values	Unit	Test Method
Tensile Strength	110 ± 25	Mpa	BS 2782:P10, Method - 1003
Flexural Strength	170 ± 25	Mpa	BS 2782:P10, Method - 1005
Impact Strength	IK8 = 5 joule impact		BSEN 62262:2002 IK8
Tensile Modulus	8000	Mpa	ISO 527-1/2-1993
Flexural Modulus	7000	Mpa	ISO 178-1993
Hardness (Barcol 934-1)	40-45		ASTMD-2583-1987
Tensile Elongation	1.8	% length	ISO 527-1/2-1993
Co-efficient of Thermal Expansion	26 x 10 ⁻⁶	m/°C	
Thermal Conductivity (k)	0.2	W/mK	

Physical Data

Titles	Values	Unit	Test Method
Water Absorption (7days)	31	mg	BS 2782, Part4: Method 430 A-83
External Finish	Plain semi gloss UV resistant		
Internal Finish	Reasonably smooth flowcoat finish		
Gel Coat Thickness	350-450	microns	
Glass Content	35 ± 5	% weight	BS 2782 P10, Method 1002
Loss on Ignition	65 ± 5	% weight	BS 2782 P10, Method 1002

Standard Colors

RAL 7035

RAL 9010

RAL 1015

RAL 7032

RAL 3000

Other Options Available

RAL 1000	RAL 1001	RAL 1002	RAL 1003	RAL 1004	RAL 1005	RAL 1006	RAL 1007	RAL 7008	RAL 7009
RAL 1011	RAL 1012	RAL 1013	RAL 1014	RAL 1015	RAL 1016	RAL 1017	RAL 1018	RAL 7021	RAL 7022
RAL 1019	RAL 1020	RAL 1021	RAL 1023	RAL 1024	RAL 1027	RAL 1028	RAL 1032	RAL 7033	RAL 7034
RAL 1033	RAL 1034	RAL 1037	RAL 2000	RAL 2001	RAL 2002	RAL 2003	RAL 2004	RAL 7042	RAL 7043
RAL 2008	RAL 2009	RAL 2010	RAL 2011	RAL 2012	RAL 3000	RAL 3001	RAL 3002	RAL 8007	RAL 8008
RAL 3003	RAL 3004	RAL 3005	RAL 3007	RAL 3009	RAL 3011	RAL 3012	RAL 3013	RAL 8019	RAL 8022
RAL 3014	RAL 3015	RAL 3016	RAL 3017	RAL 3018	RAL 3020	RAL 3022	RAL 3027	RAL 9003	RAL 9004
RAL 3031	RAL 4001	RAL 4002	RAL 4003	RAL 4004	RAL 4005	RAL 4006	RAL 4007	RAL 7003	RAL 7004
RAL 4008	RAL 4009	RAL 5000	RAL 5001	RAL 5002	RAL 5003	RAL 5004	RAL 5005	RAL 7012	RAL 7013
RAL 5007	RAL 5008	RAL 5009	RAL 5010	RAL 5011	RAL 5012	RAL 5013	RAL 5014	RAL 7026	RAL 7030
RAL 5015	RAL 5017	RAL 5018	RAL 5019	RAL 5020	RAL 5021	RAL 5022	RAL 5023	RAL 7037	RAL 7038
RAL 5024	RAL 6000	RAL 6001	RAL 6002	RAL 6003	RAL 6004	RAL 6005	RAL 6006	RAL 8001	RAL 8002
RAL 6007	RAL 6008	RAL 6009	RAL 6010	RAL 6011	RAL 6012	RAL 6013	RAL 6014	RAL 8014	RAL 8015
RAL 6015	RAL 6016	RAL 6017	RAL 6018	RAL 6019	RAL 6020	RAL 6021	RAL 6022	RAL 8025	RAL 8028
RAL 6024	RAL 6025	RAL 6026	RAL 6027	RAL 6028	RAL 6029	RAL 6032	RAL 6033	RAL 9011	RAL 9016
RAL 6034	RAL 7000	RAL 7001	RAL 7002	RAL 7003	RAL 7004	RAL 7005	RAL 7006	RAL 7031	RAL 7032
RAL 7010	RAL 7011	RAL 7044	RAL 8000	RAL 9005	RAL 9010	RAL 7031	RAL 7032	RAL 7039	RAL 7040
RAL 7023	RAL 7024	RAL 8011	RAL 8012	RAL 7005	RAL 7006	RAL 7039	RAL 7040	RAL 8003	RAL 8004
RAL 7035	RAL 7036	RAL 8023	RAL 8024	RAL 7015	RAL 7016	RAL 8003	RAL 8004	RAL 8016	RAL 8017
RAL 9017	RAL 9018	RAL 9001	RAL 9002						